Work Ordo Friday, June 25,											Page 1
Item ID: Revision ID:	D205-541-14			Accept				Se	etup Star		
Item Name: Start Date: Required Date: Reference:		asket, RH Start Qty: 1.00 Req'd Qty: 1.00 / RA110061 / NCR1			Cust Item Customer		-	R	Stop		
Approvals:	Process Pla	an:	Date: 6 Ch Q	Tooling: SPC (Y/N):		Date: Date:			Sto	(180)DEC P	
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Rev	vision Nbr									
D205-541	J				1						
D4041	A			0.00	:						
100 		Memo	pleteness to step on W/O	0.00	:				-		
Quality Control		Touch-up	358111 @ CHG001. s required/ for completness & part iden	tification.	isldelza						
110		Assemble as per dwg		0.00	:			M	10	06	25 D
HandFinish Hand Finishing		Memo Touch up	& clean the basket & compo	0.00 ments as necessary per 0	QSI005		,				

•

Work Orde Friday, June 25,						:	W		•			Page 2
Item ID: Revision ID: Item Name:	D205-541-14 Heli-Utility-B			Accept					Setup	Start Stop		
Start Date: Required Date: Reference:	6/25/2010 6/25/2010	Start Qty: 1.00 Req'd Qty: 1.00 / RA110061 / NCR10			Cust Iten Custome	1				94		11(0 151 151 152)
Approvals:		nn:		Tooling: SPC (Y/N):		Date:			Run	Start Stop	1 12011121 21	
Sequence ID/ Work Center II 120 QC Quality Control	D	Operation Description QC5- Inspect part comp Memo Ensure basi	eleteness to step or ket & kit is clean	0.00	1001 IE	Tool#	Plan Code	Accep Qty	ot Re Qt	ject y	Reject Number	Insp. Stamp
130 Packaging Packaging		Pick Kit Memo New labels kit to be re	s & decals required -packaged & pape	0.00 0.00 I with the new batch # @ CHG rwork identified.	001. HJ For	CL 6	l06/2	-8		<i>[</i> 0,	داهرار	00
QC Quality Control		QC4- 100% Inspect kit	s for completenes	DAR Dart Aerospac 1270 ABERDEEN ST HAWKESBURY ON. P/N D20	(D(D(/29) Ltd. CANADA KGA 1K7)5-541-142 i-Utility-Basket	CHG (tc approval el: 1-613-6 CHG00 SH96-12	32-5200				

205/210/212/214/412 STC

MADE IN CANADA

B58111

Work Order ID 60130



Page 3

Friday, June 25, 2010 1:33:55 PM

Item ID:

D205-541-142

Revision ID:

Item Name:

Heli-Utility-Basket, RH

Start Date:

6/25/2010

Start Qty: 1.00

Required Date: 6/25/2010

Sequence ID/

Work Center ID

Reference:

Return 2010 / RA110061 / NCR10-080

Operation

Description

Approvals:

Process Plan: _____ Date: ____

Req'd Qty: 1.00

QC: Date:

SPC (Y/N):

Accept

Tooling:

Set Up/

Run Hours

Tool ID

Cust Item ID:

Customer:

Date:

Date:

Tool# Plan

Code

Accept Qty

Run

Reject

Setup Start

Stop

Start

Stop

Reject

Insp. Number Stamp

150

Packaging

Packaging

Memo

DMF+

0.00

0.00

160

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Identify as per dwg & Stock Location:_____

0.00

10/06/30 H MF (0-6-30

4.0 WEIGHT AND BALANCE

	-	/	
0	10	6	las

Installation	Weight	LA	TERAL	LONG	SITUDINAL
		Arm	Moment	Arm	Moment
D205-541-043	118 lb	- 63.13 in	- 7449 in-lb	132.25 in	15606 in-lb
Heli-Utility-Basket™	53.6 kg	- 1.60 m	- 85.8 m-kg	3.36 m	180.1 m-kg
D205-541-044	118 lb	+ 63.13 in	+ 7449 in-lb	132.25 in	15606 in-lb
Heli-Utility-Basket™	53.6 kg	+ 1.60 m	+ 85.8 m-kg	3.36 m	180.1 m-kg
D205-541-045	104 lb	- 63.13 in	- 6566 in-lb	132.25 in	13754 in-lb
Heli-Utility-Basket™	47.3 kg	- 1.60 m	- 75.7 m-kg	3.36 m	158.9 m-kg
D205-541-046	104 lb	+ 63.13 in	+ 6566 in-lb	132.25 in	13754 in-lb
Heli-Utility-Basket™	47.3 kg	+ 1.60 m	+ 75.7 m-kg	3.36 m	158.9 m-kg
D205-541-047	14 lb	- 76.11 in	- 1066 in-lb	126.56 in	+ 1772 in-lb
Heli-Access-Step™	6.4 kg	- 1.93 m	- 12.4 m-kg	3.21 m	+ 20.5 m-kg
D205-541-048	14 lb	+ 76.11 in	+ 1066 in-lb	126.56 in	+ 1772 in-lb
Heli-Access-Step™	6.4 kg	+ 1.93 m	+ 12.4 m-kg	3.21 m	+ 20.5 m-kg
D205-541-141	69 lb	- 59.9 in	- 4133 in-lb	161.6 in	+ 11150 in-lb
Heli-Utility-Basket™	31.4 kg	- 1.5 m	- 47.1 m-kg	4.1 m	+ 128.7 m-kg
D205-541-142	69 lb	+ 59.9 in	+ 4133 in-lb	161.6 in	+ 11150 in-lb
Heli-Utility-Basket™	31.4 kg	+'1.5 m	+ 47.1 m-kg	4.1 m	+ 128.7 m-kg

Heli-15.05 PARTS LIST HELI-UTILITY-BASKET™

Qty -043	Qty -044	Qty -045	Qty -046	Qty :-141	Qty -142	Part Number	Description
Х	1.7.7			ν		D205-541-043	HELI-UTILITY-BASKET, LH
	X					D205-541-044	HELI-UTILITY-BASKET, RH
		X	1.	,		D205-541-045	HELI-UTILITY-BASKET, LH
			X			D205-541-046	HELI UTILITY-BASKET, RH
			ŧ,	X		D205-541-141	HELI-UTILITY-BASKET, LH
					X	D205-541-142	HELI UTILITY-BASKET, RH
<u> </u>							
l	i			1	1	DSI 9302-011	STRUT MODIFICATION KIT (FOR
2*:			- F	<u> </u>			D205-633 STEP INSTALLATION)
	2*		· · · · · · · · · · · · · · · · · · ·	:		D2022-101	SPACER
) i	₹ 2	2	D2022-101	SPACER (FOR D205-633 STEP
471	7万万年			A. I		50100	INSTALLATION)
1	7 13 10 3	1	1 ; ;	7		D2199-1	STRUT
	3 - erc1 k-v	_ 1			<u> </u>	D2199-23	STRUT
44 7		1	1			D2199-25	STRUT
	1 (11)	1*	4*.	بأدر		D2258-300	LABEL
1*	·	1*	1*,	\$P-	v	D2332-041	PROP ASSEMBLY
				1	1	D2332-041	PROP ASSEMBLY (OPTIONAL)
			ž 1.	1	1 1	D2464-0410	NEOPRENE SEAL V
	1	_1	1			D2498	MOUNTING LUG
1	1	1	1 ,	:		D2499	MOUNTING LUG
1*	1*		- 7			D2512	BASKET LID ASSEMBLY

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Revision: ${f J}$

Date: 10.03.08

Dart Aerospace Ltd

						•			
W/O:			WC	RK ORDER CHANG	ES				•
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
• •									
Part No):	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA		Date: _	-
		esolution:							
NCR:			WORK ORDI	ER NON-CONFORMA	ANCE (NCF	₹)			<u> </u>
DATE	STEP	Description of NC		Corrective Action Section			tion	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		h.C	Chief Eng	QC Inspector
			-						
							-		
									•

NOTE: Date & initial all entries

Qty	Qty	Qty	Qty	Qty	Qty	Part	Description
-043	-044	-045	-046	-141	-142	Number	
2	2	2	2	. 6		D2515	BUSHING
1*	1*	1*	1*	1		D2530	HANDLE ASSEMBLY
2*	2*	2*	2*			D2535	SPRING
2*	2*	2*	2*			D2537	BUSHING
2*	2*			Ť		D2931	BUMPER
1	1	1	1	-		D3052-1	MOUNTING LUG
1*						D3053-041	BASKET BASE ASSEMBLY, LH
	1*		न्।	1		D3053-042	BASKET BASE ASSEMBLY, RH
		1*				D3712-041	BASKET BASE
			1*	<u> </u>		D3712-042	BASKET BASE
		1*				D3713-041	LID ASSEMBLY
			1*	ļ		D3713-042	LID ASSEMBLY
		6*	6*	1 - 1		D3723-1	BUSHING
				2	2	D3953-9	GAS SPRING SPACER (OPTIONAL)
1				1	7	D4041-011	SHORT BASKET ASS'Y, LH
				16	11	D4041-012	SHORT BASKET ASS'Y, RH
				3.7.1		D4048-041	MOUNTING LUG ASS'Y
	4.			<u>'</u>	11	D4048-042	MOUNTING LUG ASS'Y
1			. : 3	+		D4048-5	MOUNTING LUG
	<u>Z'</u>				1	D4048-6	MOUNTING LUG
 			146	1	!	D4048-7	MOUNTING LUG
<u> </u>			·	1	1	D4048-8	MOUNTING LUG
 				6	6	D4048-9	BUSHING
 				1		D4049-041	MOUNTING LUG ASS'Y
 					1	D4049-042	MOUNTING LUG ASS'Y
				1		D4049-5	MOUNTING LUG
l					1	D4049-8	MOUNTING LUG
				1	1	D4050-1	STRUT
!				1		D4050-3	STRUT
				v.	1	D4050-5	STRUT
 				1	!	D4050-8	STRUT
				347	1	D4051-041 D4051-042	GUARD (OPTIONAL)
				., 2	2	D4057-042 D4052-1	GUARD (OPTIONAL) EYE BOLT
 				1 Z		D4032-1	ETE BOLT
 				10	10	AN3-5A	BOLT
	7.		· · · · · ·	10	10	AN3-7A	BOLT (OPTIONAL)
1	-4			4	4	AN3-11A	BOLT (OPTIONAL)
2*	2*	2*	2*			AN3-16A	BOLT (OPTIONAL)
		=+	-	5	5	AN4-6A	BOLT
2*	2*		9.5			AN4-7A	BOLT
2	2	2	2	1	1	AN4-7A	BOLT
3	3	3	3	2	2	AN4-12A	BOLT
9	9	9	9		. ==	AN4-13A	BOLT
2	2	2	2	11	11	AN4-14A	BOLT
		_=-		1	1	AN4-16A	BOLT
		3*	3*		•	AN4-20A	BOLT
<u> </u>				. ;		/ 117-4U/\	LOOCI

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Revision: J

Date: 10.03.08

Dart Ae	rospace	Ltd							•
W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	CEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				<u></u>				:	
Part No):	PAR #:	Fault Categ	ory:	_ NCR: Yes	No DQA	ļ	Date: _	
	Re	esolution:	Disposition		_ QA: N/C C	losed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	ANCE (NCI	R)			
DATE	CTED	Description of NC			ection B Vei		tion	Approval	Approval
DAIE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		h C	Chief Eng	QC Inspector
					A COURT				

NOTE: Date & initial all entries

DART AEROSPACE LTD.





D205-541Page 31 of 32

SNCE ONLY

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
1*	1*	1*	1*			AN4-22A	BOLT
1*	1*	1*	1*			AN4-24A	BOLT
1	1	1	1	1		AN5-7A	BOLT
1	1	1	1			AN5-13A	BOLT
4*	4*	4*	4*			AN5-17A	BOLT
				5		AN960-10	WASHER (OR NAS1149F0363P) (OF ONAL)
				20	20 🐨	MassoJD10	WA. HER (OR NAS1149D0332J)
2*	2*	6*	6*	·		AN960JD416	WA\$HER (OR NAS1149D0463J)
,, 9	. 4.			2	2	AN960-416	WA HER (OR NAS1149F0463P)
27	27	27	27	36	36	AN960JD416	WASHER (OR NAS1149D0463J)
2*	2*	2*	2*	. 4	4	AN960JD416L	WASHER (OR NAS1149D0416J)
4*	4*	4*	4*			AN960JD516	WASHER (OR NAS1149D0563J)
3	. 3_	3	3			AN960JD516	WASHER (OR NAS1149D0563J)
2	1.2				A	ANS60JD8	WASHER (OR NAS1149DN832J)
4*	4* *	4*	4*	Life.		0-4	Will the Co.
2*	2*	*	٠,	*	Ĩ.	600A W3	
2*	2*	2*	2*	* 8	8 😼	1042L3	NE (OR MS21042-3)
				5	5	MS21042L3	NUT (OR MS21042-3) (OPTIONAL)
4*	4*	5*	5*		*	MS21042L4	NUT (OR MS21042-4)
16	16	16	16	20	20	MS21042L4*	NUT (OR MS21042-4)
				2	2	MS21043L4	NUT (OR MS21043-4)
4*	4*	4*	4*			MS21042L5	NUT (OR MS21042-5)
2	2	2	2			MS21042L5	NUT (OR MS21042-5)

^{* =} ASSEMBLED AT DART

6.0 PARTS LIST HELI-ACCESS-STEP™

Qty, -047	Qty -048	Part Number	Description
Х		D205-541-047	HELI-ACCESS-STEP, LH
	X	D205-541-048	HELI-ACCESS-STEP, RH
		1.37	
1		D3724-041	STEP ASSY, LH
	1	D3724-042	STEP ASSY, RH
2	_2	D3731-1	PLATE
2	2	D3751-1	SHIM
6	6	AN4-13A	BOLT
6	6	AN4-14A	BOLT
24	24	AN960JD416	WASHER
12	12	MS21042L4	NUT (OR MS21042-4)
		1.	1.0. (0.1 1102 1042-4)

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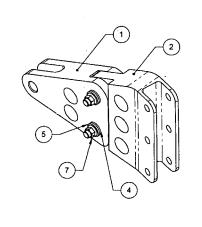
Revision: J

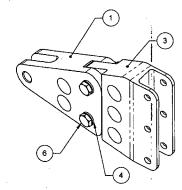
Date: 10.03.08

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANG	GES					•
DATE	STEP	PRO	OCEDURE CH	ANGE	E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									-	
						<u>.</u>				
					<u> </u>					
			^							
Part No	•	PAR #:	Fault Cate	egory:	NCR:	Yes N	lo DQA		_ Date: _	
	Re	esolution:	Disposition	on:	QA: N	/C Clo	sed:		Date: _	
NCR:		,	WORK ORE	ER NON-CONFORM	ANCE (NCR)				
DATE	STEP	Description of NC			ction B	Pierr 9	Verifica		Approval	Approval
	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Sectio	С	Chief Eng	QC Inspector
			į							

NOTE: Date & initial all entries



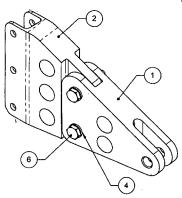


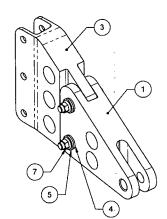
ITEM	QTY -041	QTY -042	P/N	Description	
-	х		D4048-041	MOUNTING LUG ASSY	
	il.	х	D4048-042	MOUNTING LUG ASSY	
1	1	1	D4048-1	MOUNTING LUG	_
2	1		D4048-3	MOUNTING LUG	\neg
3		1	D4048-4	MOUNTING LUG	
4	4	4	D4048-9	BUSHING	
5	2	2	AN960JD416	WASHER	
6	2	2	AN4-14A	BOLT	
7	2	2	MS21042L4	NUT	

2



5





D4048-041 MOUNTING LUG ASSY (SHOWN)

8

8

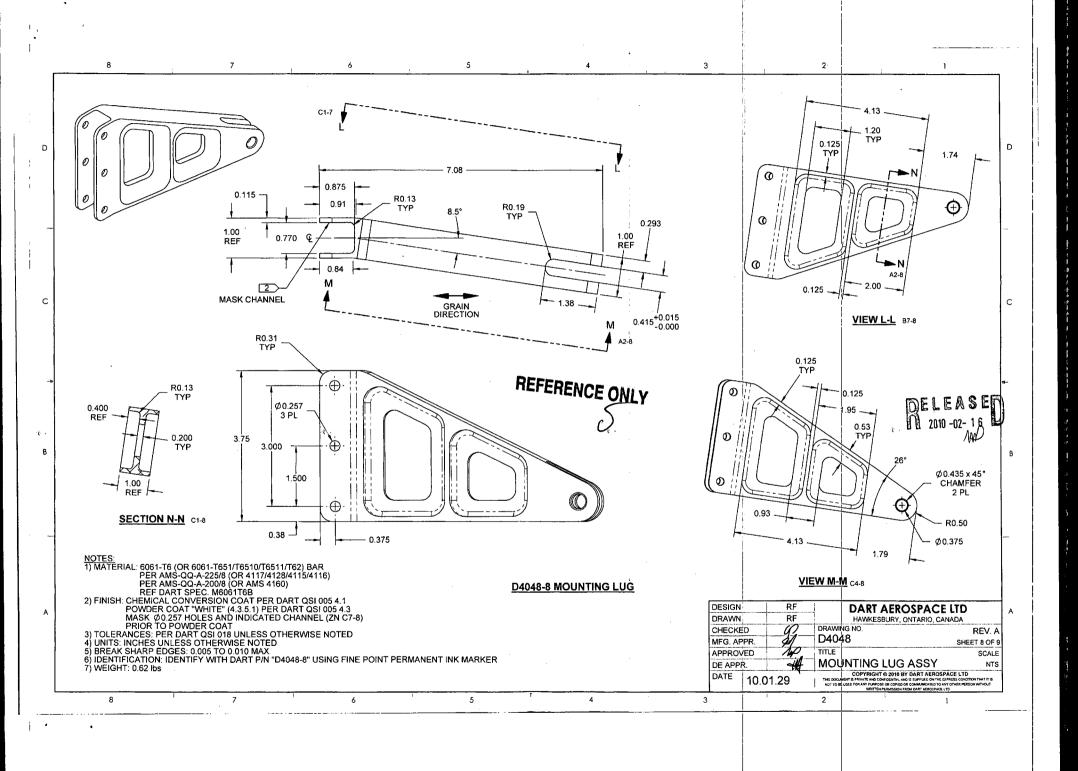
D

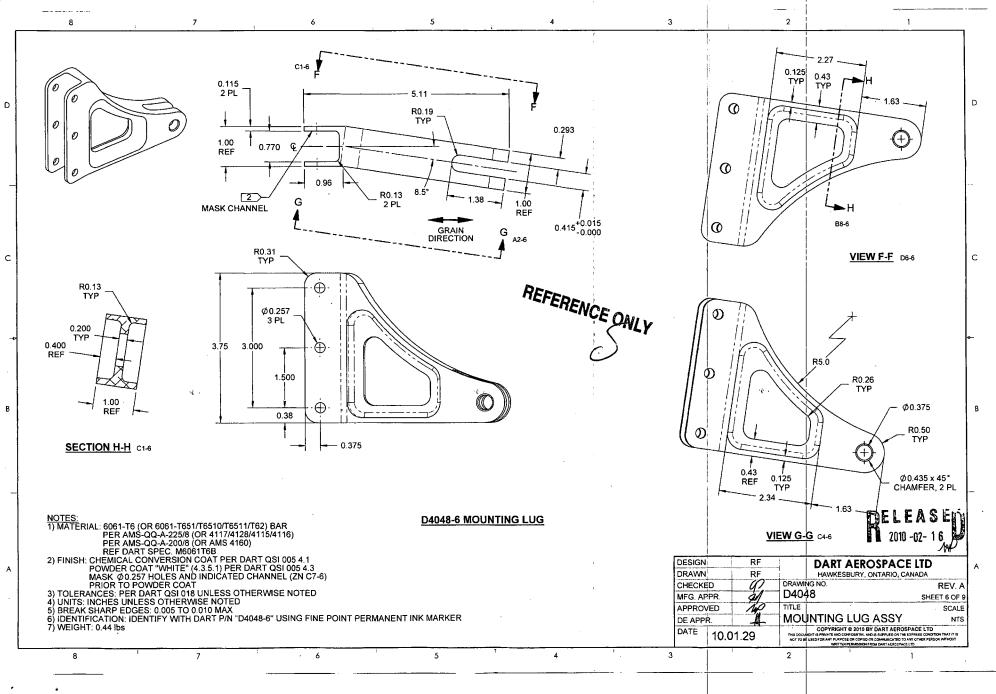
NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4048-041/-042" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: D4048-041/-042: 1.16 lbs
8) TORQUE AN4 BOLTS TO 50-70 in-lbs (5.6-7.9 Nm)

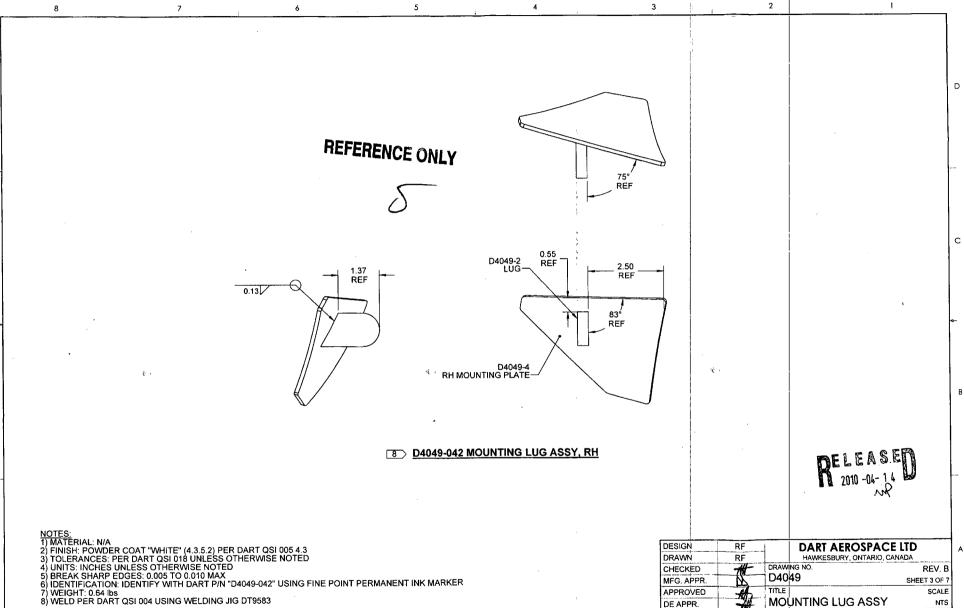
D4048-042 MOUNTING LUG ASSY (SHOWN)

Α .	NEWISS	SUE		RF	10.01.29	
REV.	i		BY DATE			
DESIGN		RF RF		DART AEROSPACE HAWKESBURY, ONTARIO, CA		
CHECK		q?	DRAWIN	IG NO.	REV. A	
MFG. A		7.0	TITLE		SHEET 1 OF 9 SCALE	
DE APPR.		#	MOL	INTING LUG ASSY	NTS	
DATE	10.0	1.29		PACE LTD XPRESS CONDITION THAT IT IS		

3







DATE 10.03.19

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NOT TO BE USED FOR ANY PURPOSE OR COMEDO ON COMMANICATION TO MAIN TO THE PRIVATE OR COMEDO ON COMMANICATION TO MAIN TO THE PRIVATE OR COMPANICATION OF THE PRIVATE OR COMPANICATION TO MAIN THE PRIVATE OR THE PRIVATE OR COMPANICATION TO MAIN THE PRIVATE OR COMPANICATION TO MAIN THE PRIVATE OR COMPANICATION TO MAIN THE PRIVATE OR THE PRI

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3 2 5 D GRAIN DIRECTION R0.13 REFERENCE ONLY TYP - 1.00 -0.36 69° REF R0.25 2 PL 0.75 2.64 1.00 1.71 0.36 0.50 1.00 62° 0.96 REF R0.50 Ø0.257 R0.13 B7-7 ALL AROUND VIEW B-B B5-7 **D4049-8 MOUNTING LUG, RH** NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AMS-QQ-A-225/8 OR AMS-QQ-A-200/8 OR ASTM B211 OR B221
PER DART SPEC M6061T6B
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4049-8" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.10 lbs DESIGN RF DART AEROSPACE LTD DRAWN RF HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. B D4049 SHEET 7 OF 7 MFG. APPR SCALE APPROVED MOUNTING LUG ASSY DE APPR. COPYRIGHT © 2010 BY DART AEROSPACE LTD

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O BE USED FOR ANY PURPOSE OR COMPED OR COMMUNICATED TO ANY OTHER PERSO DATE 10.03.19 5 3 6

REFERENCE ONLY

Win	rk	O	rdei	·ID	581	11
47 V U	1 1	v	ıucı	L L L	201	



Page 1

April 26, 2010 1:22:28 PM Setup Start Item ID: D205-541-142 Accept **Revision ID:** Stop Heli-Utility-Basket, RH Item Name: Start Qty: 1.00 Start Date: 4/23/10 Cust Item ID: Required Date: 4/30/10 Req'd Qty: 1.00 Customer: Reference: Star Run **Process Plan:** Tooling: Approvals: Date: Stop SPC (Y/N): Date: Date: Insp. Sequence ID/ Operation Draw Plan Accept Reject Reject Set Up/ Number Stamp Work Center ID Description Number Rev. Code Qty Qty **Run Hours Draw Nbr Revision Nbr** D205-541 D4041 Α 0.00 100

DOCUMENT CONTROL

Pick Kit

0.00

Document Control

🧓 Memo

Photocopy bluefile & type labels per PPPD205-541-142

130

DC

Packaging

Memo

0.00

Packaging

ADD PARTS TO KIT: SEE ATTACHED PICKLIST PER ECN 10-550

0.00

April 26, 2010 1:22:29 PM

Item ID:

D205-541-142

Accept

Setup Start

Stop



Revision ID:

Item Name:

Heli-Utility-Basket, RH

one to the second of the seco

Start Date: 4/23/10 Required Date: 4/30/10

Start Qty: 1.00 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

QC: _____ Date: ____ SPC (Y/N):

Date: Tooling:

Date:

Date:____

Start Run



Sequence ID/

Work Center ID

Quality Control

Operation Description

QC4- 100% Inspect kits for completeness

Set Up/ **Run Hours** Draw Number Draw Plan Rev. Code Accept Qty

Reject Qty

Stop

Reject Insp. Number Stamp

0.00

0.00

150

Packaging

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPPD205-541-142

Location:

PPP Rev:

160

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/2011 10/05/2011 mr 10-5-12

Dart Aerospace L	_td
------------------	-----

w/o: 5	S8111 WORK ORDER CHANGES					, , , ,	
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		Parts missive. ADD Parts to hit		il II			
१०७१व	#100	04051-042 B & 756008 Oby +1 parkit (was in organil dit)					10/00/12
		whate Bom + ~10. ADD copy to of Bom malo	M	10.05.21			5
			1				10/08/12

Part No: D205-541-142 PAR #:	Fault Category:	NCR: Yes No DQA:	_ Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:	WORK ORDER NON-CONFORMANCE (NCR		CE (NCR)			"			
		Description of NC		Corrective Action Section E	Verification	Approval	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector	
			ķ.,	•		. ,			
								į	
								1	
			1 1					<u> </u>	

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

"April 26, 2010 1:22:06 PM

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name:

Heli-Utility-Basket, RH

Comments:

D205-541-142

IPP RevA: new issue DD 10.01.27 verified by:EC

as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Date: 4/23/10

Start Qty: 1.00

Required Date: 4/30/10

Required Qty: 1.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch Manufactured

Manufactured

Manufactured

Bin Primary Item Location Last Location

Route Seq ID

Loc Oty

Unit of Measure Hand Each

Qty on 1.0000

Loc Code

Remaining Qty To Pick Issued 1.0000

Qty

Date Issued Status

Page 1

Heli-Utility-Basket, RH

Warehouse

Location

Quarantine quar

55974

130

Each

1.0000

Strut Modification

0-DSI 9302-011

CHC7001

Warehouse Location

Loc Oty

Loc Code

1.0000

Main Warehouse

MEZZ 23377

130

Each

269.0000 2.0000



- D2022-101

Spacer

Loc Oty Loc Code Warehouse Location

Main Warehouse

ST504 45885 50746 52325

45885

April 26, 2010 1:22:06 PM

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name: Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Date: 4/23/10

Start Oty: 1.00

Required Date: 4/30/10

Required Oty: 1.00

Item Name. Component Item ID/ Replacement Mfg/

Purch Manufactured Bin Primary Item Location

No

Last Location

Route Seq ID 130

Unit of Measure Hand Each 7 0000

Loc Code

Loc Code

34.0000

Loc Code

Qty on 1.0000

Remaining Oty Qty To Pick Issued Date Issued

Status

Lid Prop Assembly 6.69" long

Manufactured

Manufactured

Warehouse Location

Main Warehouse ST512

57344

Loc Oty

393.7500 3.4166



D2464

3/4 Seal

T(D2464-0410) cut (1) at 41.00" D3953-9

Gas Spring Washer

Loc Oty Warehouse Location Main Warehouse 393.75 ST402 393.75 48173

130

130

Each

2.0000

Cu1€/6€

Warehouse Location

Loc Oty

Main Warehouse ST101

53642

34

April 26, 2010 1:22:06 PM

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name:

Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

IPP Rev:B

Start Date: 4/23/10

Start Qty: 1.00

Required Date: 4/30/10

Required Qty: 1.00

		as per ecn10-550 D	D verified by:EC									
5	Component Item ID/ Item Name -D4048-042	Replacement Item ID	Mfg/ Purch Manufactured	Bin Item No	Primary Last Location Location	130	Unit of Measure Each	Qty on Hand 0.0000	Remaining Qty To Pict 1.0000	Qty Issued	Date Issued	Status
5	Mounting Lug Assembly, _D4048-6	IIIIII	Manufactured	No	Silo6/29	130 cheeless	Each ~	0.0000	1.0000	(8068)		<u>/</u>
- >	Mounting Lug		Manufactured	No	8 what ha	130 Sharele	Each FL	0.6000 Dig	1.0000	(8070))
5	Mounting Lug D4049-042		Manufactured	No	Sworks	130 Sued	Each	0.00001 M Dy	1.0000	5 (A 23)	le	plo
(D4049-8'		Manufactured	No	Sila	130	Each ele	1.0000 '	1.0000	58082		/ popp (0)
S	Woulding Dag, terr				Warehouse	Loc	Q ty	Loc Code	'			
					Location				ļ }			
1					Main Warehouse							
					ENG		i					
					55964		1					,
/	D4048-9		Manufactured	l No		130	Each	0.0000	6.0000	fec-s		

April 26, 2010 1:22:06 PM

Bushing

Shop Packet Print

Page 3

Kropps O

April 26, 2010 1:22:07 PM

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name:

Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Date: 4/23/10

Start Qty: 1.00

Required Date: 4/30/10

Required Qty: 1.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch Manufactured

Purchased

Bin Primary Item Location Last Location Route Seq ID 130

Loc Oty

10

10

Each

Unit of Measure Each

Qty on Hand 10.0000

Loc Code

2.0000

Remaining Qty To Pick

Qty Issued Date Issued Status

D4052-1

Eye Bolt

No

Location Main Warehouse

Warehouse

ST110 56622

130

1,013.000 10.0000

"AN3-5A

Warehouse Location

105057

114227

Main Warehouse

ST350

Loc Oty

130

1013 1013 Loc Code

M105057

'AN3-7A

Purchased

No

Each

50

72.0000 1.0000

Pc 14/4/210

Loc Qty Warehouse Location Main Warehouse 72 ST351 22 113539

Loc Code

April 26, 2010 1:22:07 PM

Shop Packet Print

Picklist Print April 26, 2010 1:22:0	08 PM											Page 6
Work Order ID: 581	11											
Parent Item: D20	5-541-142											
Parent Item Name:	Heli-Utility-Basket,	RH						St	art Date: 4/23		Required Date:	
	IPP RevA: new issu as per ecn10-550 D			i by:EC	IPP I	Rev:B	·	s	tart Qty: 1.00		Required Qty:	1.00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure		Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-11A		Purchased	No			130	Each	155.0000	4.0000			_&_
Bolt				Wareho	ation	<u>Loc</u>	<u>Oty</u>	Loc Code		5		
				Main Wa ST3			155					
				313	110865		155			1/0865)	
Z AN4-6A -		Purchased	No			130	Each	969.0000	5.0000			/
Bolt				Wareho	use	Loc	<u>Oty</u>	Loc Code		6		
	Ġ.			Loc	ation 4		ė.			-(O	•	
				Main W	arehouse							
				ST3	56		969		/	<u> </u>	. }∠	
					112829		69		(4	m1/2829		
					112933		300					
ANIA 7A -		Described 1	k 1		113149	130	600 Each	233.0000	1.0000			
AN4-7A		Purchased	No			130	Cacii	233.0000		• •	6	(4/4/27
501				<u>Wareho</u> <u>Loc</u>	ouse ation	Loc	Oty	Loc Code		4		
				Main W	arehouse							
				ST	356		233		1	/		
•					113226		233			M//328	(6)	
									`			

April 26, 2010 1:22:09 PM

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name: Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Date: 4/23/10

Start Qty: 1.00

Required Date: 4/30/10

Required Qty: 1.00

Component Item ID/ Item Name †AN4-12A

Replacement Mfg/ Item ID

Purch Purchased

Purchased

Purchased

Bin Primary Item Location No

No

No

Last Location Route Seq ID 130

Unit of Measure Each

Qty on Hand 247.0000: 2.0000

Loc Code

Remaining Qty To Pick

Qty Issued

Date Issued Status

Page 7

Bolt

Warehouse Location Main Warehouse

ST357

112314

247 130

Loc Oty

247

Each

113.0000 11.0000

Loc Code

AN4-14A

Warehouse Location

Main Warehouse

ST358 113359

113 113 130 Each

Loc Oty

95.0000 1.0000



B10/4/23 (





Loc Qty Loc Code Warehouse Location Main Warehouse ST358 95 45 114129 50 114330

April 26, 2010 1:22:09 PM

Shop Packet Print

•	* · ·													
, ,	Picklist Print April 26, 2010 1:22:09 PM								•				···· .	Page 8
		lity-Basket,								art Date:		i	uired Date: 4/3	
	Comments: IPP Reva	A: new issu n10-550 Di	e DD 10.01.27 D verified by:E	verified C	l by:EC	IPP :	Rev:B		S	tart Qty:	1.00	Red	quired Qty: 1.0	00
	Component Item ID/ Repl Item Name Item AN960-10	lacement ID	Purch	Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand 8,022.000		ng Qty ick Issued		Date Issued	Status
6	Washer		Purchased	No			130	Each	6,022.000				W.	
	·				Wareho Loc Main Wa ST3	ation arehouse 48 19356	Los	. Oty . 8022 200	Loc Code		5			
8	AN960JD10L ;		Purchased	No		5519	130	7822 Each	4,415.000	20.0000	(35/9)			
	∜ ∙				Main W	ation arehouse	<u>Loc</u>	: Oty	Loc Code	÷.	5		. •	
*	, NAG)149Fo 463F AN960-416 }	o 	Purchased	No	ST3	110985	130	4415 4415 Each	0.0000	2.0000	(n)1028	<i>5</i>)		A
*	Washer AN960JD416 MA 51145 Do 9 Washer Washer	/63 0 	Purchased	No			130	Each	0.0000	36.0000	M11376))	Ge/4/27(
	April 26, 2010 1:22:09 PM		·			Shop Pa	cket Print							Page 8

April 26, 2010 1:22:17 PM

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name:

Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

Purchased

as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Date: 4/23/10 Start Qty: 1.00

Required Date: 4/30/10

Required Qty: 1.00

Component Item ID/ Item Name

Item ID

Replacement Mfg/ Purch Purchased Bin Primary Item Location No

No

Last Location

Route Seq ID 130

Unit of Measure Hand Each

483,0000 4,0000

Loc Code

Oty on Remaining Qty To Pick Issued

Date Status Issued

Page 9

AN9601D416L

Washer

Warehouse

Location

Main Warehouse ST346

110153

483 130 Each

483

Loc Oty

992.0000 13.0000

MS21042L3

Loc Qty Loc Code Warehouse Location Main Warehouse ST300 992 46 113537 113644 946

RHYPINO

April 26, 2010 1:22:17 PM

Shop Packet Print

April 26, 2010 1:22:17 PM

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name: Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Date: 4/23/10

Start Qty: 1.00

Required Date: 4/30/10

Required Qty: 1.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch Purchased

Bin Primary Item Location

Last Location

Route Seq ID 130

Unit of Each

Measure Hand

Qty on Remaining Qty Qty To Pick Issued 1,302.000 20.0000

Date Issued

Page 10

Warehouse	Loc Oty	Loc Code
Location		
Main Warehouse		
ST139	2	
111827	2	
Main Warehouse		
ST300	800	
113422	112	
114108	680	
9063	8	· · · · · · · · · · · · · · · · · · ·
Main Warehouse		
ST463	500	
114416	500	

April 26, 2010 1:22:17 PM

Shop Packet Print

- April 26, 2010 1:22:22 PM

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name:

Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Date: 4/23/10

Start Qty: 1.00

Required Date: 4/30/10

Required Qty: 1.00

Component Item ID/

Item Name MS21043-4

Replacement Mfg/ Item ID

Purch Purchased Bin Primary Item Location No

Last Location

Route Seq ID 130

Unit of Measure Hand Each

Qty on 1,071.000 2.0000

Remaining Qty To Pick Issued

Date Issued

Status

le 14452 ()

Warchouse	Loc Oty	Loc Code
Location		1
OFFSHORE		
FG	40	4
104603	40	•
Main Warehouse		
ST301	1031	
112492	58	
113064	33	•
1,13,069	40	•
114181	400	
114348	500	



25.8 D205-541-043/-044/-045/-046/-141/-142 HELI-UTILITY-BASKET™ PARTS LIST

Qty	Qty	Qty	Qty	Qty	Qty	Part	Description
-043	-044	-045	-046	-141	-142	Number	•
X						D205-541-043	HELI-UTILITY-BASKET, LH
	X					D205-541-044	HELI-UTILITY-BASKET, RH
		Х		<u> </u>		D205-541-045	HELI-UTILITY-BASKET, LH
			Х			D205-541-046	HELI UTILITY-BASKET, RH
				Х		D205-541-141	HELI-UTILITY-BASKET, LH
					Х	D205-541-142	HELI UTILITY-BASKET, RH
		·		1	1	DSI 9302-011	STRUT MODIFICATION KIT (FOR
<u></u>							D205-633 STEP INSTALLATION)
2*	2*				ļ <u>.</u>	D2022-101	SPACER
			j	2	2	D2022-101	SPACER (FOR D205-633 STEP
1	1	1	1		 	D0400.4	INSTALLATION)
1	1	 1	1		 	D2199-1 D2199-23	STRUT
1	1	1	1			D2199-23 D2199-25	STRUT
1*	1*	1*	1*		 	D2199-25 D2258-300	STRUT
1*	1*	1*	1*		 	D2332-041	LABEL PROPASSEMBLY
			· ·	1	1	D2332-041	
				1	1	D2464-0410	PROPASSEMBLY (OPTIONAL)
1	1	1	1		· · · · · · · · · · · · · · · · · · ·	D2498 -	NEOPRENE SEAL
1	1	1	1			D2499	MOUNTING LUG MOUNTING LUG
1*	1*		_ : _		 	D2499 D2512	
2	2	2	2		<u> </u>	D2512	BASKET LID ASSEMBLY BUSHING
1*	1*	1*	1*			D2513	
2*	2*	2*	2*			D2535	HANDLE ASSEMBLY SPRING
2*	2*	2*	2*			D2537	BUSHING
2*	2*					D2931	BUMPER
1	$-\frac{1}{1}$	1	1			D3052-1	·
1*			'			D3053-041	MOUNTING LUG
	1*					D3053-041	BASKET BASE ASSEMBLY, LH
		1*				D3712-041	BASKET BASE ASSEMBLY, RH
		'	1*			D3712-041	BASKET BASE
		1*				D3713-041	BASKET BASE
	·		1*			D3713-041	LID ASSEMBLY LID ASSEMBLY
		6 ⁺	6*			D3713-042	BUSHING
				2	2	D3953-9	GAS SPRING SPACER
			[_	-	50000-0	(OPTIONAL)
				(1)		D4041-011	SHORT BASKET ASS'Y, LH
					(1)	D4041-012	SHORT BASKET ASS 1, LH
-				7		D4048-041	MOUNTING LUG ASS'V
					1	D4048-042	MOUNTING LUG ASS'Y
				1		D4048-5	MOUNTING LUG ASS T
					1	D4048-6	MOUNTING LUG
				1		D4048-7	MOUNTING LUG
				- 	1	D4048-8	MOUNTING LUG
				6	6	D4048-9	BUSHING
				1	 	D4049-041	MOUNTING-LUG-ASS'Y
					1	D4049-041	MOUNTING LUG ASS'Y

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Revision: $\frac{1}{4}$ $\frac{1}{2}$ $\frac{1}$

25-00-00

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
				1		D4049-5	MOUNTING LUG -
					1	D4049-8	MOUNTING LUG -
				1	1	D4050-1	STRUT
				1	1	D4050-3	STRUT
				1	1	D4050-5	STRUT
					1	D4050-8	STRUT
				(1)		D4051-041	GUARD (OPTIONAL)
					(1)	D4051-042	GUARD (OPTIONAL)
				2	2	D4052-1	EYE BOLT
							(-
				10	10	AN3-5A	BOLT
				1	1	AN3-7A	BOLT (OPTIONAL)
				4	4	AN3-11A	BOLT (OPTIONAL)
2*	2*	2*	2*			AN3-16,A	BOLT
				5	5	AN4-6A	BOLT
2*	2*					AN4-7A	BOLT
2	2	2	2	1	11	AN4-7A	BOLT
3	3	3	3	2	2	AN4-12A	BOLT
9	9	9	9			AN4-13A	BOLT
2	2	2	2	11	11	AN4-14A	BOLT
				1	1	AN4-16A	BOLT
		3*	3*			AN4-20A	BOLT
1*	1*	1*	1*			AN4-22A	BOLT
1*	1*	1*	1*			AN4-24A	BOLT
1	1	1	11			AN5-7A	BOLT
1	11	1	1			AN5-13A	BOLT
4*	4*	4*	4*			AN5-17A	BOLT
				5	5	AN960-10	WASHER (OR NAS1149F0363P) (OPTIONAL)
				20	20)	AN960JD10L	WASHER (OR NAS1149D0332J)
2*	2*	6*	6*		 	AN960JD416	WASHER (OR NAS1149D0463J)
				2	2	AN960-416	WASHER (OR NAS1149F0463P) (OPTIONAL)
27	27	27	27	36	36	AN960JD416	WASHER (OR NAS1149D0463J)
2*	2*	2*	2*	4	4	AN960JD416L	WASHER (OR NAS1149D0416J)
4*	4*	4*	4*			AN960JD516	WASHER (OR NAS1149D0563J)
3	3	3	3			AN960JĎ516	WASHER (OR NAS1149D0563J)
2	2					AN960JD8	WASHER (OR NAS1149DN832J)
4*	4*	4*	4*			AN970-4	WASHER
2*	2*					MS20600AD4W3	RIVET
2*	2*	2*	2*	8	8	MS21042L3	NUT (OR MS21042-3)
T				5	5	MS21042L3	NUT_(OR MS21042-3)
							(OPTIONAL)
4*	4*	5*	5*			MS21042L4	NUT (OR MS21042-4)
16	16	16	16	. 20	20	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21043L4	NUT (OR MS21043-4)
4*	4*	4*	4*			MS21042L5	NUT (OR MS21042-5)
2	2	2	2			MS21042L5	NUT (OR MS21042-5)

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25-00-00

Revision: 4

REFERENCE ONLY

4.0 WEIGHT AND BALANCE



Installation	Weight	LA ⁻	TERAL	LONGITUDINAL			
The state of the s	:	Arm	Moment	Arm	Moment		
0705 641-043	118 lb	- 63.13 in	- 7449 in-lb	132:25 in	15606 in-lb		
He's I tality Central TM	53.6 kg	- 1.60 m	- 85.8 m-kg	3.36 m	180.1 m-kg		
1170 1 10 10 10 10 10	113 lb	+ 63.13 in	+ 7449 in-lb	132.25 in	15606 in-lb		
ets if the A tomet The	53.6 kg	+ 1.60 m	+ 85.8 m-kg	3.36 m	180.1 m-kg		
Emperior Estats	.104 lb	- 63.13 in	6566 in-lb	132.25 in	13754 in-lb		
tien of him Properties	47.3 kg	- 1.60 m	- 75.7 m-kg	3.36 m	158.9 m-kg		
0205 5- 14046	104 lb	+ 63.13 in	+ 6566 in-lb	132.25 in	13754 in-lb		
high-tititing Burantiff	47.3 kg	+ 1.60 m	+ 75.7 m-kg	3.36 m	158.9 m-kg		
D2u5-747-047	14 lb	- 76.11 in	- 1066 in-lb	126.56 in	+ 1772 in-lb		
Hell Access-17 op TM	6.4 kg	- 1.93 m	- 12.4 m-kg	3.21 m	+ 20.5 m-kg		
D205-641-040	14 lb	+ 76.11 in	+ 1066 in-lb	126.56 in	+ 1772 in-lb		
ilati Access Step 16	6.4 kg	+ 1.93 m	+ 12.4 m-kg	3.21 m	÷ 20.5 m-kg		
1978 C41 18	69 lb	- 59.9 in	- 4133 in-lb	161.6 in	+ 11150 in-lb		
the secretary advisited the	31.4 kg	- 1.5 m	- 47.1 m-kg	4.1 m	+ 128.7 m-kg		
OF HERRICAL	69 lb	+ 59.9 in	+ 4133 in-lb	161.6 in	+ 11150 in-lb		
He's Ledding-Broked Tel	31.4 kg	+ 1.5 m	+ 47.1 m-kg	4.1 m	+ 128.7 m-kg		

6.6 97-833 LIST HELI-UTILITY-BASKETTM 3

i direk	i tag	alty	Qty	Qty	Qty	Part	Description
\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	-13 #	0.45	-046	-141	-1.32	Number	
•						D205-541-043	HELI-UTILITY-BASKET, LH
						D205-541-044	HELI-UT/LITY-BASKET, RM
	,	<u> </u>	····			D205-541-045	HELI-UTILITY-BASKET, LH
			X			D205-541-046	HELI UTILITY-BASKET, RH
		*** * *** ****	···	X		D205-541-141	HELI-UTILITY-BASKET, LH
					, X	D205-541-142	HELI UTILITY-BASKET, RH
					·		
· ,		;		1	1	DSI 9302-011	STRUT MODIFICATION KIT (FOR
					-		D205-633 STEP INSTALLATION)
	4"1	<u> </u>				D2022-101	SPACER
	,	. 1		2	2	D2022-101	SPACER (FOR D205-633 STEP
	·	وأرورو مراحه فلحاد والدراج					INSTALLATION
		1	1			D2199-1	STRUT
		9 !	1		T	D2199-23	STRUT
		1 (1			D2199-25	STRUT
7*		44	1*			D2258-300	LABEL
		1,*	1*			D2332-041	PROP ASSEMBLY
. :			7	1	. 1	D2332-04-1	PROP ASSEMBLY (OPTIONAL)
T			ï	1	1	D2464-0410 /	NEOPRENE SEAL
		*	1			D2498	MOUNTING EUG
: 1		1 1	1			D2499	MOUNTING LUG
	11					D2512	BASKET LID ASSEMBLY

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Gity	Qty	Qty	Qty	Qty	Qty	Part	Description
-043	-044	-045	-046	-141	-142	Number	
2	2	2.	2			D2515	BUSHING
	17	1*	1*	J		D2530	HANDLE ASSEMBLY
2*	2*	2*	2*			D2535	SPRING
21	2*	2*	2*			D2537	BUSHING
2"	24	~				D2931	BUMPER
1	1	1	1			D3052-1	MOUNTING LUG
				1		D3053-041	BASKET BASE ASSEMBLY, LH
	1*					D3053-042	BASKET BASE ASSEMBLY, RH
		1,				D3712-041	BASKET BASE
			1*			D3712-042	BASKET BASE
(0-11-1 d 6-min d		1.7				D3713-041	LID ASSEMBLY
		****	1*		1	D3713-042	LID ASSEMBLY
		6.,	6"	1	1	D3723-1	BUSHING
<u> </u>				. 2	2	D3953-9 /	GAS SPRING SPACER (OPTIONAL)
				1		D4041-011	SHORT EASKET ASS'Y, LH
		****		1	1	D4041-012	SHORT BASKET ASS'Y, RH
3 1	لجند ، تستقدا و			1	 	D4048-041	MOUNTING LUG ASS'Y
· · · ·	··· · · i			† 	Î	D4048-042	MOUNTING LUG ASS'Y
	* 47 + #4 **********************************			1		D4048-5	MOUNTING LUG
-				· · · ·	1	D4048-5 7	MOUNTING LUG
-				1	·	D4048-7	MOUNTING LUG
ļ i				 	1 1	D4048-8 4	MOUNTING LUG
}				. 6	6	D4045-9	BUSHING
			·	1	 	D4049-041	MOUNTING LUG ASS'Y
1				 	1	D4049-042 /	MOUNTING LUG ASS'Y
				1	 '	D4049-5	MOUNTING LUG
<u> </u>	دمت بنیات			 - '	1 1	D4049-E	MOUNTING LUG
<u>-</u>				1	1 1	D4050-1 (STRUT
}				1	1 1	D4050-3 /	STRUT
}				1	 	D4050-5	STRUT
(!			<u> </u>	1	D4050-8	STRUT
<u> </u>				1	 '	D4051-041	GUARD (OPTIONAL)
<u></u>	· · ·			 	(9)	D4051-043	GUARD (OPTIONAL)
<u>i</u> ;	!			2	2	D4052-1	EYE BOLT
{						Engosket :	ETT. DUE!
}				10	10	AN3-5A /	BOLT
}				J		AN3-7A	BOLT (OPTIONAL)
ţ				1 4	4		
, *	10			4	 	AN3-11A /	BOLT (OPTIONAL)
4			2*	<u> </u>	-	ANS-16A	BOLT
}~= <u>~</u> ;				5	5	AN4-6A	BOLT
1-4-1	. <u></u>					AN4-7A	BOLT
f		2	22	1	-15	AN4-7A	BOLT
<u>}</u> i	<u></u>	3	3	2	2	AN4-12A I	BOLT
<u> </u>		91	9	L	<u> </u>	AN4-13A	BOLT
. 2	2	2	2	11	11	AN4-14A ',	BOLT
				11	1	AN4-16/A /	BOLT
		3*	3* `		L	AN4-20A	BOLT

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Qty -043	Q29 -044	Qty -045	Qty -046	Qty -141	Qty -142	Park Number	Description
1.	17	1*	1*			AN4-22A	BOLT
· ; *	1*	1*	1*			AN4-24A	BOLT
1		1	1			AN5-7A	BOLT
i!	. 1	1	1			AN5-13A	BOLT
.4 +	ć!*	4*	4*			AN5-17A	BCLT
				5	5	AN960-10	WASHER (OR NAS1149F0363P) (OPTIONAL)
·				. 20	, 20	AN960JD10L	WASHER (OR NAS1149D0332J)
2"	2*	6*	6*			AN960JD416	WASHER (OR NAS1149D0463J)
j :]			2	2	AN960-416	WASHER (OR NAS1149F0463P) (OPTIONAL)
27	37	27	27	36	36	AN960JD416 -	WASHER (OR NAS1149D0463J)
2*	2'	2*	2*	4	4	AN960JD416L '	WASHER (OR NAS1149D0416J)
41	4-	4*	4*		·	AN960JD516	WASHER (OR NAS1149D0563J)
3	<u>ن</u> ن	3	3			AN960JD516	WASHER (OR NAS1149D0563J)
2	2					AN960JD8	WASHER (OR NAS1149DN832J)
4*	dr*	4,*	<i>6</i> *			AN970-4	WASHER
	~ <u>}</u>					MS20600AD4W3	RIVET
21	<u> </u>	2*	2*	8	8	MS21042L31	NUT (OR MS21042-3)
		,		5	5	MS21042L3	NUT (OR MS21042-3) (OPTIONAL
4,	4.	5 '	5*		'	MS21042L4	NUT (OR MS21042-4)
(n)	15	16	16	20	i 20	MS21042L4 _	NUT (OR MS21042-4)
	<u> </u>			2	; 2	MS21043L4	NUT (OR MS21043-4)
-44	***	<u> </u>	4*			MS21042L5	NUT (OR MS21042-5)
		2	2			MS21042L5	NUT (OR MS21042-5)

^{* =} ASSEMBLED AT DART

6.0 PARTS LIST HELI-ACCESS-STEPTM

0a7	Qty -048	Part Number	Description
Υ .	47 15 18 18 19 19 19 19 19 19 19 19 19 19 19 19 19	D205-541-047	HELI-ACCESS-STEP, LH
	X	D205-541-048	HELI-ACCESS-STEP, RH
		D3724-041	STEP ASSY, LH
i		D3724-042	STEP ASSY, RH
2	2	D3731-1	PLATE
2	2	; D3751-1	SHIM
6	E	AN4-13A	BOLT
É	6	: AN4-14A	BOLT
24	24	AN960JD416	WASHER
12	12	MS21042L4	NUT (OR MS21042-4)

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Date: 10:03.08

	Work Order ID: 55974 Parent Item: D205-541-142 Parent Item Name: Heli-Utility-B Comments: JPP RevA: ne	asket, RH w issue DD 10.01.27		d by:EC					tart Date: 2 Start Qty: 1	1	Required E Required	Date: 2/19/10 Qty: 1.00
	Component Item ID/ Replacen Item Name Item ID	nent Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remainin Qty To P	g Qty ck Issued	Date Issue	
8	1)4048-9	Manufactured	No			130	Each	8.0000	6.0000	55972		C
				Warchou		Loc (Oty .	Loc Code				
				Loca								
				Main Wa ENG			8					
	D. 4.6.6. 1				55693		8					
>	D4050-1 	Manufactured	No			130	Each	0.0000	1.0000	5602	0	le
5	D4050-3	Manufactured	No			130 °è ,	Each	0.0000	1.0000	56021	* .	
ς	D4050-8	Manufactured	No			130	Each	0.0000	, 1.0000	56 USJ	- 6	l
-(D4051-042 Bar Deflector Assembly, RH	Manufactured	No			130	Each	0.0000	1.0000	5606		2
- S	D4052-1	Manufactured	No			·130	Each	0.0000	2.0000	56369		le up)
												, ,